

Work Order ID 144837

April 26, 2016 9:15:26 AM

144837

Page 1

Item ID: D3338-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mounting Lug
 Start Date: 4/28/2016 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 5/13/2016 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: SW 20160426 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3338	Rev A

100	BAND SAW	0.00							DAS 13 9-89
100						20	APR 26 2016		
Bandsaw	Memo	0.20							
Jeaspa Bandsaw	Cut D2423 Extrusion: 0.82" Long @ meter								

110	HAAS CNC VERTICAL MACHINING #1	0.00							
110									
HAAS 1	Memo	0.00							
HAAS CNC vertical machine #1	1- Check for extrusion defects while loading into the machine 2- Machine as per Folio FA506 and Dwg D3338 DWG REV: <u> </u> FOLIO REV: <u> </u>								

120	QC2- Inspect parts off machine FAI/FAIB	0.00							DAS 13 9-89
120						20	APR 26 2016		
QC	Memo	0.20							
Quality Control									

rec'd attached c/c to w/o.

20x 5016-6-1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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130	QC8- Inspect parts - second check	0.00							DAS 38 9-89
130									
QC	Memo	0.40							
Quality Control									
									JUN 08 2016
140	Chemical Conversion Coat per QSI005 4.1	0.00							DAS 13 9-89
140									
HandFinish	Memo	0.20							
Hand Finishing									
									APR 26 2016
150	White Gloss(Ref. 4.3.5.1) per QSI005 4.3-Alum	0.00							DAS 13 9-89
150									
Powdercoat	Memo	0.20							
Powder Coating	START TIME: _____ OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
									APR 26 2016

N/A

done @ meter

N/A

DQA: _____ Date: _____



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160	QC3- Inspect Part Finish	0.00							38 9-89
160						(20)			
QC	Memo	0.20							
Quality Control									JUN 08 2016
170	Identify as per dwg & Stock Location: <u>5527</u>	0.00							
170						20			
Packaging	Memo	0.20							DAB 6 9-89
Packaging									JUN 08 2016
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	2.00							MCS JUN 08 2016
Quality Control									

MCS JUN 08 2016

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Picklist Print

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144837

Parent Item: D3338-1

D3338-1

Parent Item Name: Mounting Lug

Start Date: 4/28/2016

Required Date: 5/13/2016

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: A05.02.09New issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423		Manufactured	No			100	f	277.2124	0.0683	1.437895			DAS
D2423									**			APR 26 2016	13
Lug Extrusion													9-89

Location

Loc Qty

Loc Code

Metec

277.2123927

127892

38.9964647

131451

238.215928

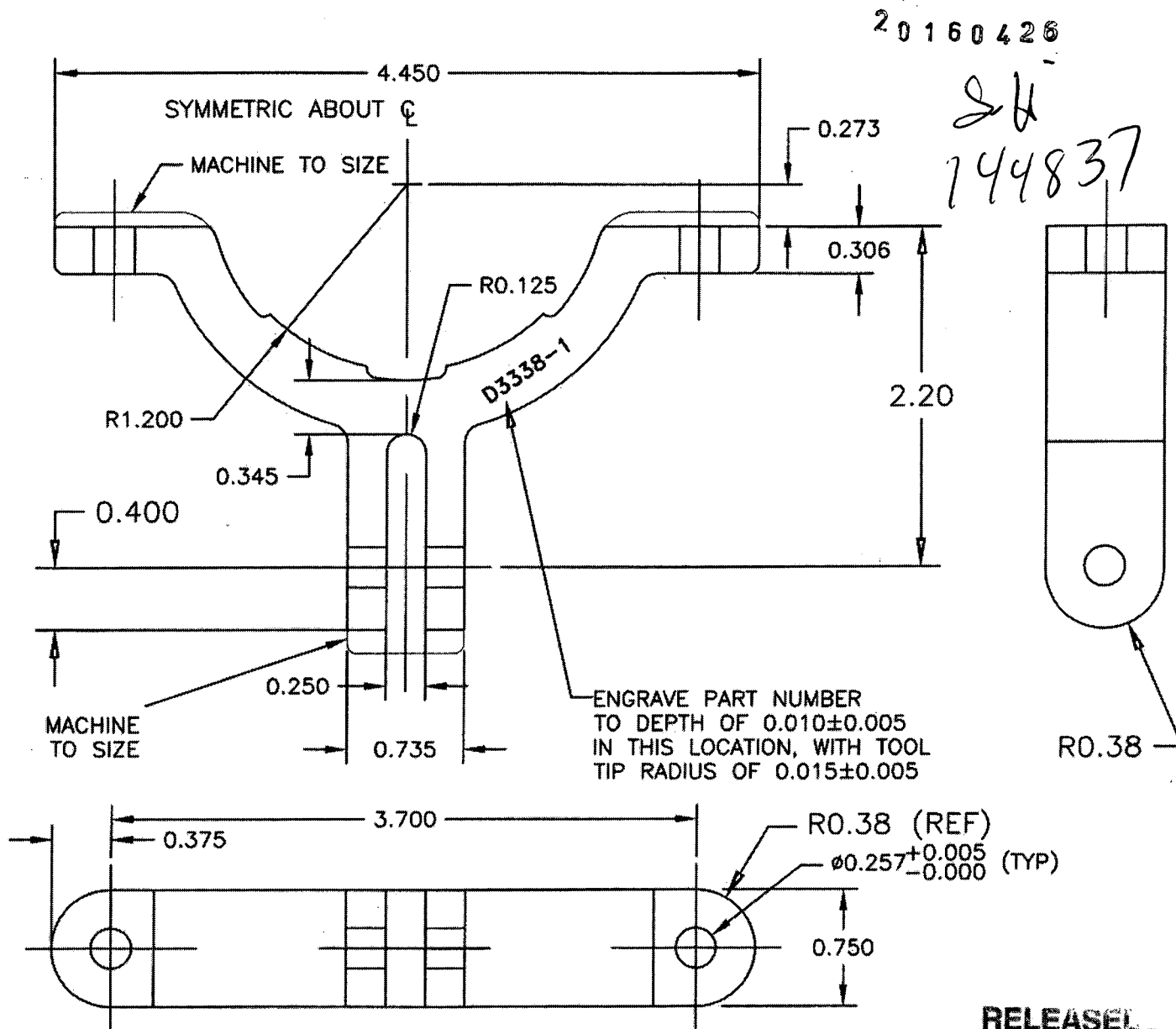
D3338-1 P

x 20

SP 16-6-8



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED PH	DRAWING NO. D3338	REV. A SHEET 1 OF 1
DATE 04.11.03		TITLE MOUNTING LUG	SCALE 1:1
A	04.11.03	NEW ISSUE	



D3338-1 NOTES

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES $0.000-0.015$
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASE

04.12.16

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32180

Purchase Order Date 4/27/2016

PO Print Date 4/28/2016

Page Number 1 of 2

Order From :
METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED \$

Contact Name
Vendor Phone 613 678 3957

Ship To Contact
Ship To Phone
Ship Via: Dart Truck
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 10
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	D3338-1P	Mounting Lug	5/23/2016	No	20.00 Each	\$20.60	\$412.00
			5/23/2016				

AS PER DWG D3338 REV. A
B144837
ALODINE AND PAINT AS PER QSI005

Sp 16-6-1

Line Total: \$412.00

2	71401-45	PROCUREMENT QUALITY CLAUSES	5/23/2016	No	1.00	\$0.00	\$0.00
			5/23/2016				
	Procurement Quality Clauses A004 faa-pma/tso A005 right of entry A007 first article inspection A016 personnel qualification A026 certification of materila conformance A040 notification of escape clauses A042 dart notification by supplier A043 retention of quality document						

Note:

4/28/2016



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 21258
Date: May 30, 2016
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 32180	Sold By: VanDenYssel, David
Shipped By: your truck	Ship Date: May 30, 2016

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D3338-1 ✓ Mounting Lug, as per drawing D3338 Rev.A	Each	20	20 ✓	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by <u>SP16-6-1</u>		Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
20	D3338-1	Mounting Lug Paint Batch# 20390	32180

MATERIAL: supplied by DART B131451

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, May 30, 2016